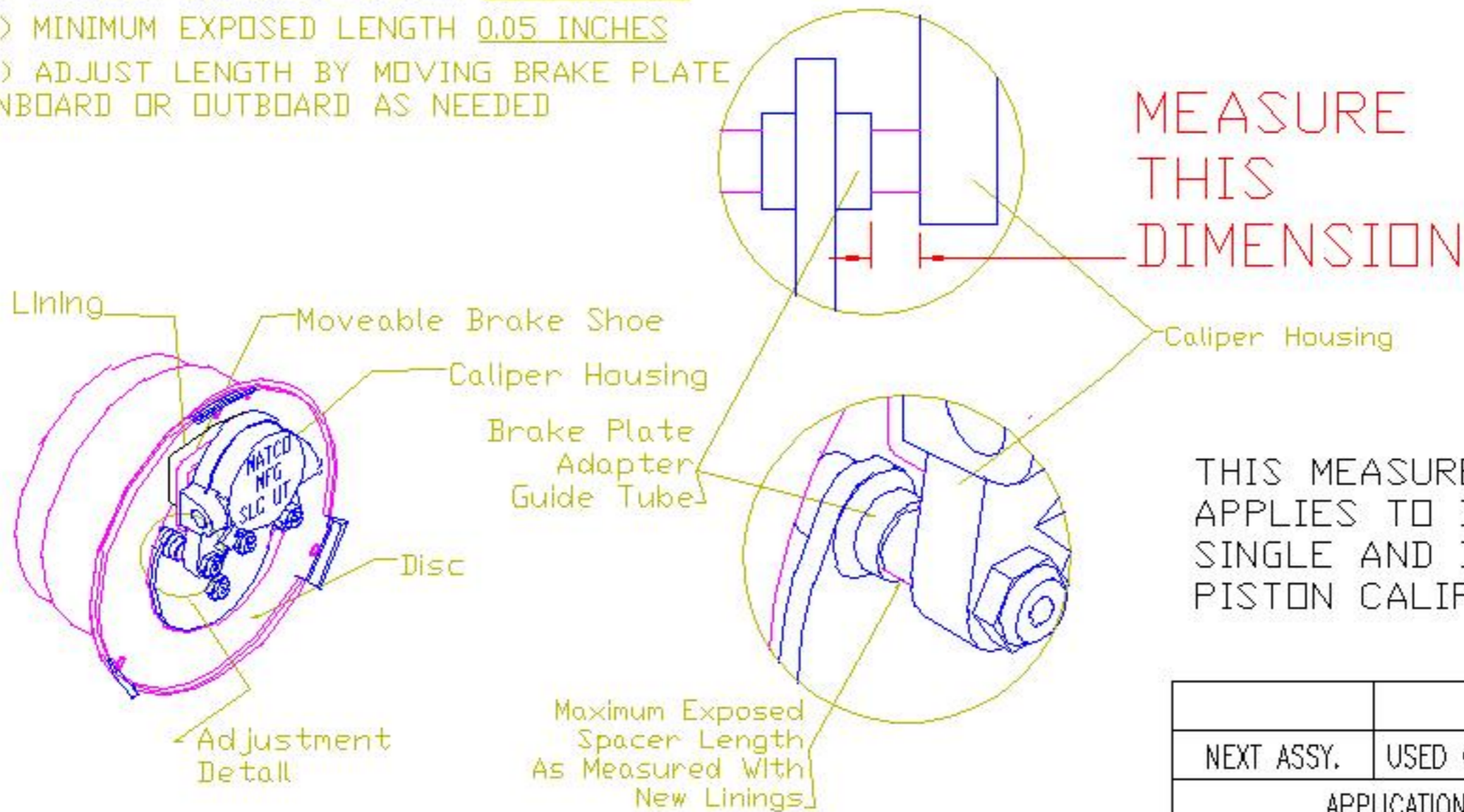


Caliper Alignment For Brakes Using D4 Discs

- 1) MEASURE WITH NEW LININGS
- 2) MAXIMUM EXPOSED LENGTH 0.125 INCHES
- 3) MINIMUM EXPOSED LENGTH 0.05 INCHES
- 4) ADJUST LENGTH BY MOVING BRAKE PLATE INBOARD OR OUTBOARD AS NEEDED



NEXT ASSY.	USED ON	QTY
APPLICATION		

MATCO mfg		NOMENCLATURE CALIPER ADJUSTMENT		PART NUMBER B3 & B4 Brakes		SCALE		TOLERANCES (EXCEPT AS NOTED) DO NOT SCALE DRAWING LINEAR .XX = ±.03 .XXX = ±.01 ANGULAR ±1/2 CONCENTRIC ±.01	
550W 3615 South Salt Lake City, Utah 84115 USA		MATERIAL		DRAWING NO. BRAKE/B3_B4adj.dwg		REVISION A			
DRAWN BY G. HAPP		FINISH NONE		DATE 08-07-01		CHECKED BY SHEET 1 OF 1 SHEET SIZE A			