



1	BOLT, DRILLED (TORQUE TO 50 IN. LBS.)	.25-20X2BOLT(A)	2	11	O-RING BUNA N	2-222	1	21	SHCS, DRILLED (TORQUE 40 IN. LBS.)	.25-20X.62SHCS(A)	3
2	BOLT	AN4-20A	2	12	PUCK HOUSING, 5/8" BRAKE	PH-1	1	22	BOLT	AN4-22A	3
3	WASHER	AN960-416L	10	13	COTTER PIN ZINC	.125X2.0COTTERPIN	1	23	AXLE, 1.25 X 4.5625	A2	1
4	STATIONARY BRAKE SHOE, 5/6"	SBS5	1	14	AXLE NUT, 1.25 X 16	AN1	1	24	DUST PLUG	.234-.50IL	1
5	LINING, 5/6" BRAKE	M66-106	2	15	FLEX LOCK NUT, .25-28 (TORQUE 50 IN. LBS.)	AN363-428	3	25	BRAKE BLEEDER VALVE	F6446-007	1
6	BRASS RIVET	4-6	6	16	ROLLER BEARING 1.25	LM6700LA	2	26	BRAKE BLEEDER SEAT	BBS(A)	1
7	BRAKE PLATE, 1.25 AXLE	BPA1.25	1	17	BEARING RACE 1.25	LM67010	2	27	LOCK NUT (TORQUE TO 50 IN. LBS.)	.25-28NYLOCK	2
8	SPACER, 5/6"	BSP5	4	18	VALVE HALF, W50,1.25 BRNG	W50/1.25	1	28	CAPLUG	2X	1
9	MOVEABLE BRAKE SHOE, 5/6"	MBS5	1	19	BRAKE HALF, W50S1.25 BRNG	B50S/1.25	1	29			
10	PISTON, 5/6" BRAKE	PI-1	1	19A	WASHER	AN960-416	2				
				20	BRAKE DISC 5/6" BRAKE	D5	1				
NO.	PART NAME	INVENTORY NO.	REQ'D	NO.	PART NAME	INVENTORY NO.	REQ'D	NO.	PART NAME	INVENTORY NO.	REQ'D

3D-WH50S

**MATCO** mfg  
2361 S 1560 West  
WOODS CROSS, UT 84087 (801) 335-0582

W50S1.25

DRAWN BY: GARY P. LANGFORD  
AUTHORIZED BY:

SCALE: NONE  
DATE: JULY 22, 1993

REVISION:  
A